



Coats Global Retailer Services

Generic Thread Selection Guide

GARMENT	Fabric Weight	Thread Operations	Recommended Thread	Recommended Tex Size
KNITS				
Activewear - Lycra Pant, Shirt	Light	Upper and/or Lower Thread	Epic - Poly Cover Corespun	24
		Lower Thread	Textured Polyester	24
Lining		Upper and/or Lower Thread	Epic - Poly Cover Corespun	18
		Lower Thread	Textured Polyester	18
Activewear - Polar Fleece Shirt	Medium	Upper and/or Lower Thread	Epic - Poly Cover Corespun	30
		Lower Thread	Textured Polyester	35
Activewear - Polo/Golf Shirt	Light to Medium	Upper and Lower Thread	Epic - Poly Cover Corespun	24
Activewear - Shirt (Womens)	Light	Upper and/or Lower Thread	Epic - Poly Cover Corespun	18
		Lower Thread	Textured Polyester	18
Activewear - Shirt (Mens)	Medium	Upper and/or Lower Thread	Epic - Poly Cover Corespun	24
		Lower Thread	Textured Poly	24
Activewear - Shorts	Medium	Upper and/or Lower Thread	Epic - Poly Cover Corespun	24
		Lower Thread	Textured Poly	24
Activewear - Sweatshirt/Pants	Light	Upper and/or Lower Thread	Epic - Poly Cover Corespun	24
		Lower Thread	Textured Polyester	24
Activewear - Sweatshirt/Pants	Medium	Upper and/or Lower Thread	Epic - Poly Cover Corespun	30
		Lower Thread	Textured Polyester	35
Activewear - Tank	Light	Upper and/or Lower Thread	Epic - Poly Cover Corespun	18
		Lower Thread	Textured Polyester	18
Activewear - Tank (Stretch)	Light	Upper and/or Lower Thread	Epic - Poly Cover Corespun	24
		Lower Thread	Textured Polyester	24
Activewear - Tee Shirt	Light	Upper and/or Lower Thread	Epic - Poly Cover Corespun	18
		Lower Thread	Textured Polyester	18 or 24
WOVENS				
Jogging Suit	Light	Upper and Lower Thread	Epic - Poly Cover Corespun	24
Microfiber - Pant, Shirt	Light	Upper and Lower Thread	Epic - Poly Cover Corespun	18 or 24
Microfiber - Pant, Shirt	Medium	Upper and Lower Thread	Epic - Poly Cover Corespun	30
Outerwear - Jacket (Casual)	Light	Upper and Lower Thread	Epic - Poly Cover Corespun	24
Outerwear - Jacket (Casual)	Medium	Upper and Lower Thread	Epic - Poly Cover Corespun	30
Outerwear - Parka	Heavy	Upper and Lower Thread	Epic - Poly Cover Corespun	60
		Upper and Lower Thread	Dual Duty - Cotton Cover Corespun	60
Outerwear - Raincoat	Medium	Upper and Lower Thread	Epic - Poly Cover Corespun	30
Outerwear - Ski Suit	Heavy	Upper and Lower Thread	Epic - Poly Cover Corespun	60
		Upper and Lower Thread	Epic - Poly Cover Corespun	60
Outerwear - Wind Breaker	Light	Upper and Lower Thread	Epic - Poly Cover Corespun	24

The threads recommended are the most common thread types and sizes used by manufacturers. These recommendations are for generic types and sizes for key sewing operations in a particular sewn garment. In many cases, other thread types are sometimes used for serging, buttonsew, buttonhole, blindstitch, and other special requirements. Tex sizes may need to be altered to achieve certain topstitching looks. Note that textured threads can be used as upper threads in coverseam operations.

*For specific thread recommendations for specific garments contact your local Coats representative.